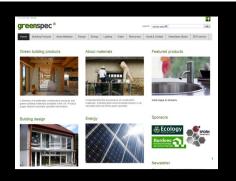






Kier Waste Cost Diagrams (Full)

Waste Definitions On-site or off-site segregation Transfer & Bulking stations Recycling/Recover/Incineration Inert/mixed/hazardous waste streams







- Subject: management of waste
 Audience mindset:

 costs of waste,
 impact on profits,
 profit improvement,
 keys to better performance.
- Common desire to improve margin
 in these challenging times
- WasteCost® lite

Brian Murphy BSc Dip Arch (Hons+Dist)

- Architect by Training
- Specification Writer by Choice
- Greening up my act since 1999
- Environmental Specification Consultant
- E BrianSpecMan@aol.com
- Founder of <u>www.greenspec.co.uk</u>
- GreenSpecStudio Design and Specification tool http://www.greenspec.co.uk/greenspec/studio/
- Soon: <u>www.greenspecdownload.co.uk</u>



Brian Murphy



- Scribd: www.scribd.com/brianspecman
 - (192,000 reads of 300 CPD seminar files, Specifications, Appendix, Calculators, etc.)
- Twitter:

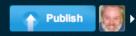
http://twitter.com/brianspecman

- Following: 2000, Followers: 1684

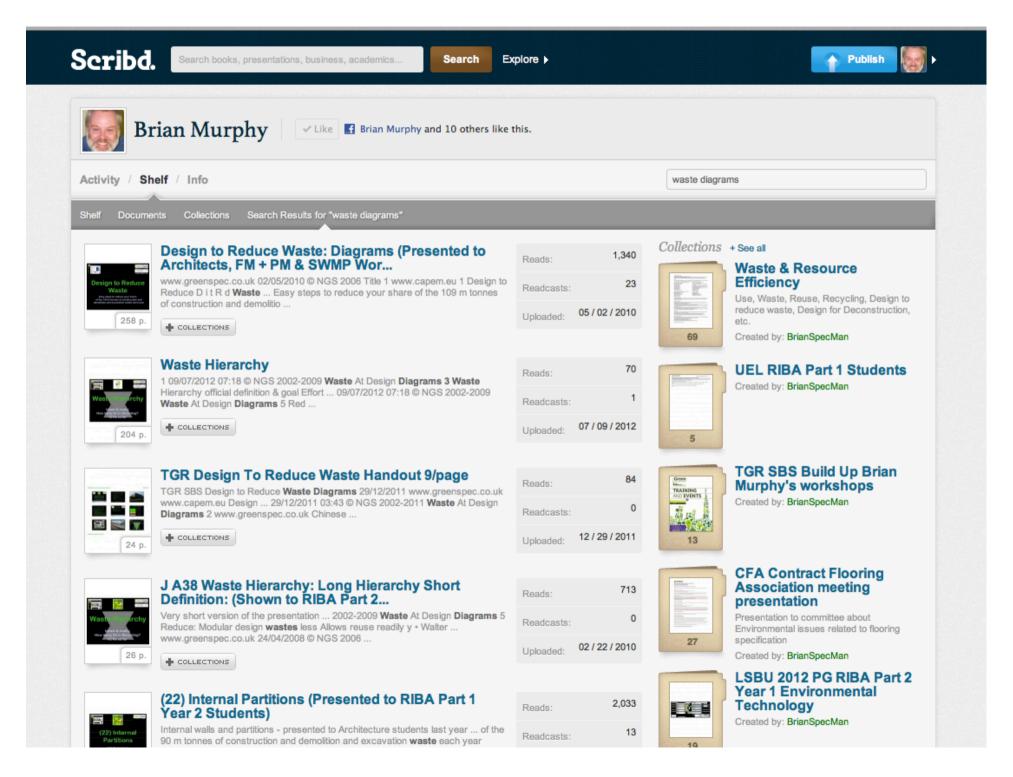
- Tweets: 1400, Listed: 52

• LinkedIN, Facebook, Plaxo, etc.



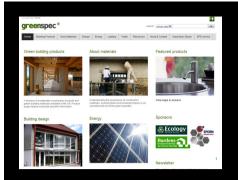






Twitter, Inc. 🗎 twitter.com/BrianSpecMan — Brian Murphy (BrianSpecMan) on Twitter









Publications



WAS400-002/Waste Minimisation Design Review & Exemplars

Designing out Waste: a design team guide

Information on Designing out Waste opportunities for designers.

Project code: WAS400-002 Date: March 2009

20/09/2012



20/09/2012

Demolition Protocol

- EnviroCentre and Strathclyde Uni
- Supported by ICE Institution of Civil Engineering and London Remade
- Driven through T&C Planning Process
- Pre-demolition Audits & Bill of Pre-demolition Quantities
- Consider reclaim and reuse or recycling potential of materials in existing buildings in development process
- Ratio between potential and intended reuse considered by T&CP Officer

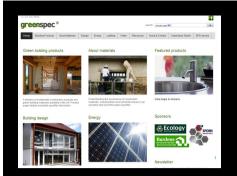
Demolition Protocol Documents

• 2003

 <u>http://www.ice.org.uk/Information-</u> resources/Document-Library/A-reporton-the-Demolition-Protocol,-2003

• 2008

 <u>http://www.ice.org.uk/getattachment/</u> <u>eb09d18a-cb12-4a27-</u> <u>a54a-651ec31705f1/Demolition-</u> <u>Protocol-2008.aspx</u>







Tools & Calculators

bre (formerly building research establishment)

- BREEAM, CfSH, EcoHomes
- smartWASTE
 - waste statistics,
 - hand held computers
- BREMAP Resource Efficiency Businesses
 Map website
- CRWP Knowledge of wastage %
- More sophisticated but slow version of WasteCostLite®
- SWMP checklist tool
- Meeting rooms



WRAP Tools



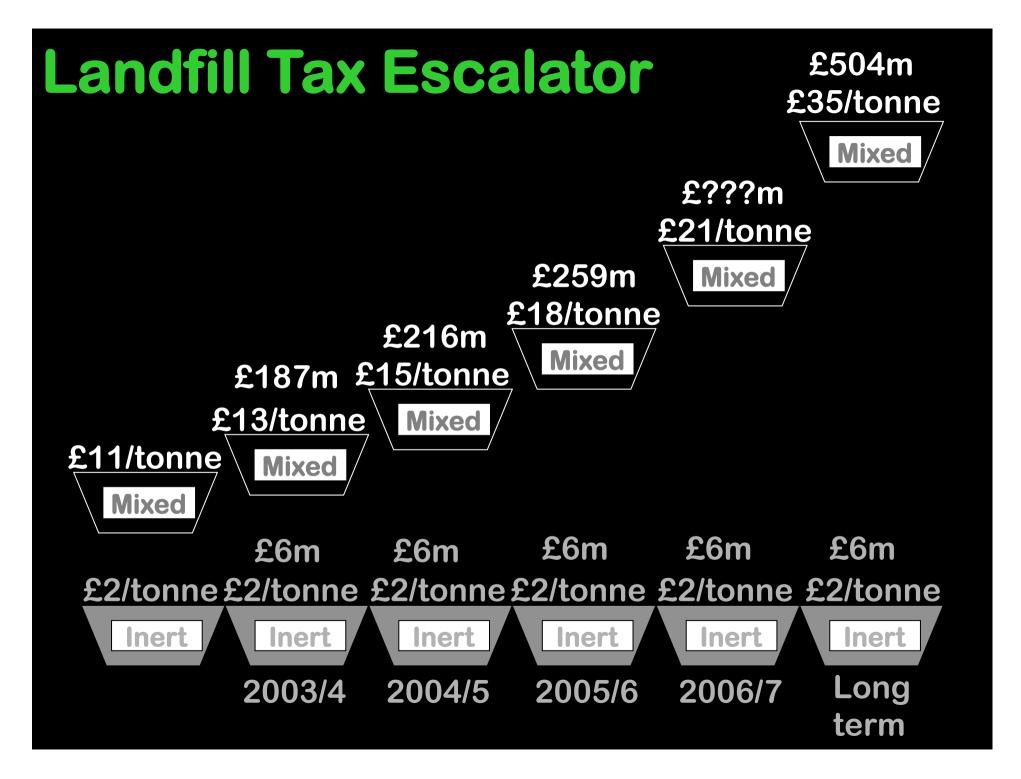
- Net Waste Tool
 - <u>http://nwtool.wrap.org.uk/ToolHome.aspx</u>
- Waste To Landfill Reporting Portal
 - <u>http://reportingportal.wrap.org.uk</u>
- Design Of Waste Tool For Buildings
 - <u>http://dowtb.wrap.org.uk</u>
- Design Out Waste Tool For Civil Engineering
 - <u>http://dowtce.wrap.org.uk</u>
- SWMP Tracker
 - <u>http://swmptracker.wrap.org.uk</u>

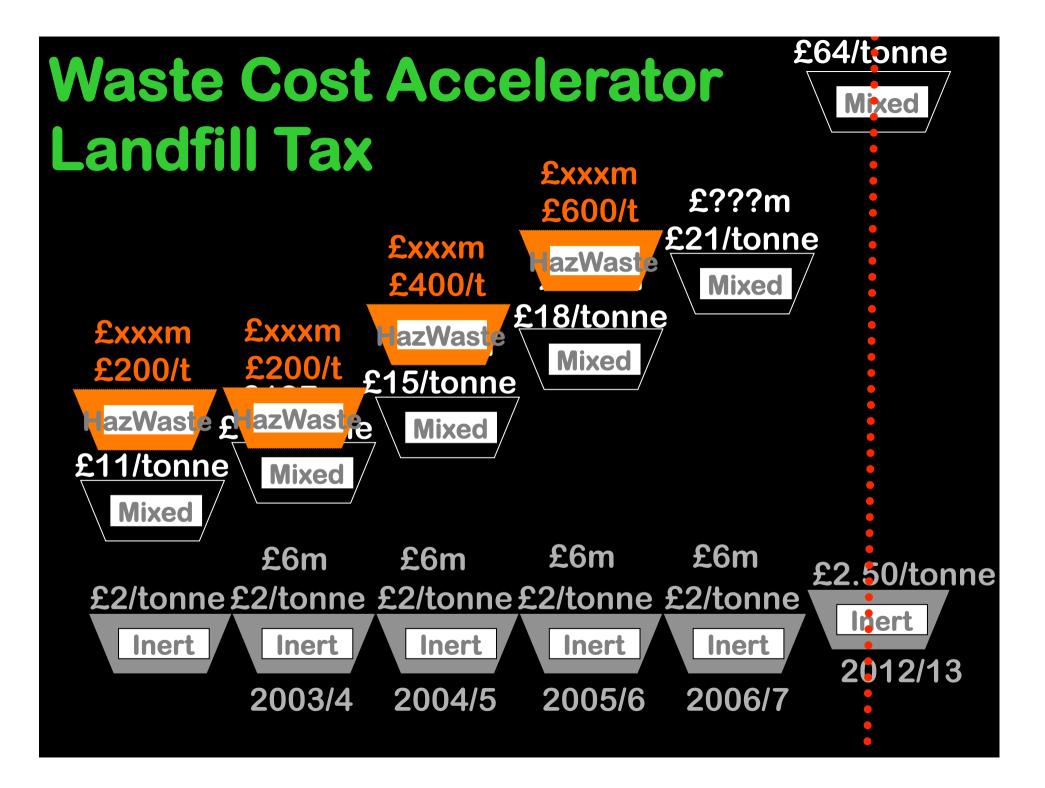






Fiscal Incentives

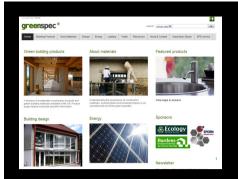




GreenSpec WasteCostlite®

- 1 minute to input
 - Number of buildings, floor area, number of floors, type of construction,
 - Choose which waste to be segregated
- Instantaneous output:
 - Cost of waste from building
 - Cost to segregate waste
 - Money saved by segregating

	INPUTS						DUTPUTS	
Number of buildings	0	No.	Cost o	of one skip	system of mixed wast	e removal	£0.00	D
Building Footprint	0	m2	"Waste se	£0.00	5			
Number of floors		No.	Revised cos	£0.00				
					k how much it ca		£0.00	5
Choose a construction type closest to y					e of waste generated	_		D
Average (All building types)	Yes	Type Yes in only	Fredicia		potentially diverted fr		-	0
Average (Offices)	No	one cell	V	0	_			
Average (Residential)	No	Make sure No	Volume diverted with chosen waste streams Predictable weight of waste generated on project				0.00	
Innovative MMC Prefab Housing	No	appears in the	Weight of waste potentially diverted from landfill				0.00	_
Steel and Glass Office	No	remainder		e streams	0.00	5		
			Pot	ental % div	verted from landfill (by	tonnage)	100%	6
	3 <mark>↓</mark>		4		5		6	
Potential Waste Segregation/Reclaim &	Add Yes or	1						
Reuse/Recycling Streams	No in each		Add or replace					
	cell to		rates with local		Number of 8 CuYd		Potentially	
WAS+ICE Colour system	indicate		collection rates		skips for each		Reusable or	
	which		£/tonne		waste stream		recyclable m3	
No Segregation (Mixed incl. Hazardous)	Yes							
Inert	No		£15.00	£/tonne	0	No.	0	5
Mixed metal	No		-£25.00	£/tonne	0	No.	0	ว์
Mixed (non Hazardous)	No		£75.00	£/tonne	0	No.	0	כ
Timber	No		£25.00	£/tonne	0	No.	0	נ
Packaging	No			£/tonne	0	No.	0	נ
Compactable	No			£/tonne		No.	0	_
Plasterboard	No			£/tonne		No.	0	_
Hazardous	No		£800.00	£/tonne		No.	0.0000	-
	1					Total	0	
	Total number	Local waste	Local waste		Total number of 8		Potentially	
	of waste	collection rates	collection rates		Cu Yd skips		Reusable or	
	streams	£/8m3 skip	£/tonne				recyclable m3	
	proposed for							







Demonstration

<u>file://localhost/Users/</u> BrianSpecMan/Documents/ ASWSDOCS/GREEN/







Waste Hierarchy 2011

EU and EA definitions & implications



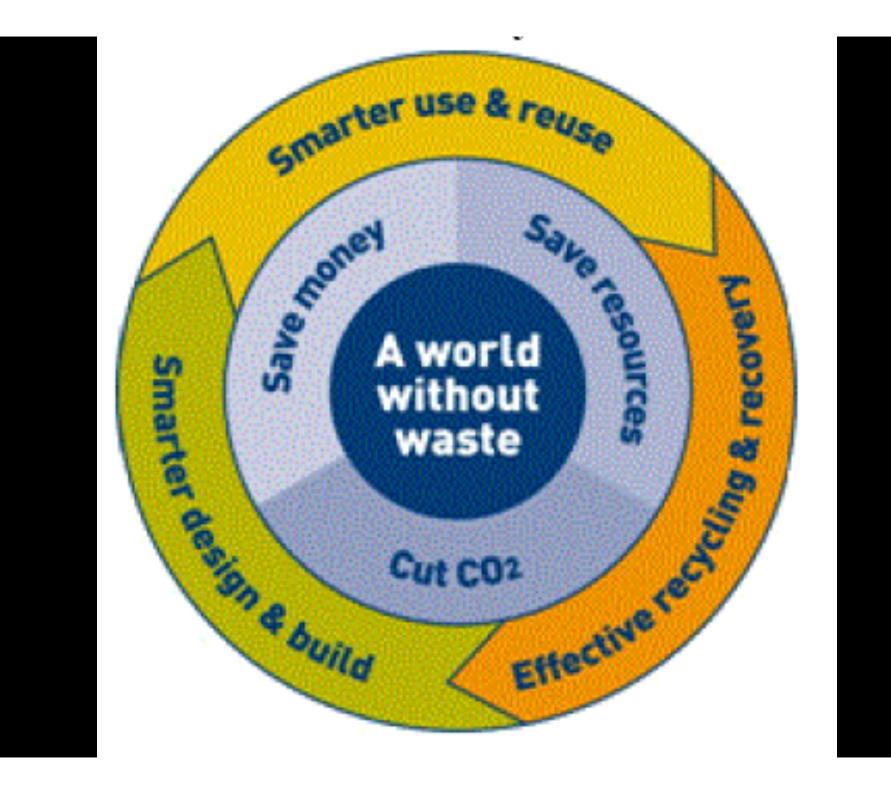




Old Waste Hierarchy GreenSpec definition Rethink, Re-educate, Resolve, Refocus, Resource, Relate, Research, Refer, Refresh, Rename, Regard, Revalue, Remeasure, Reprogramme, Replan, Reconsider, Refuse, Reject, Return, Redesign, Regularise, Rehearse, Rationalise, Remediate, Reduce, Reserve, ReSpec, Register, Reuse, **Reclaim, Repair, Retain, Remind,** Recycle, Recover, Record, Report, **Refine Restart** Review R



Paper and Card	Food	Garden Waste	Textiles	Wood	Glass	Metals	Plastics±	WEEE	Tyres	Residual 'black bag'
Prevention	Prevention	Prevention	Prevention	Prevention	Prevention	Prevention	Prevention	Prevention	Prevention	Prevention
Preparation for re-use			Preparation for re-use	Preparation for re-use	Preparation for re-use	Preparation for re-use	Preparation for re-use	Preparation for re-use	Re-treading	
Recycling Energy recovery• (esp. suitable for short fibres or contaminated materials)	Anaerobic Digestion Composting; other energy recovery technologies	Anaerobic Digestion (dry) ² Composting; other energy recovery technologies	Recycling Energy recovery•	Recycling; energy recovery • (preferable to recycling for lower grade materials)	Recycling in a remeit process Other recycling	Recycling Recycling after energy recovery	Closed loop recycling Other recycling	Recycling (esp. suitable for metals and high quality plastic) Energy recovery• (esp. suitable for non- hazardous mixed plastic)	Recovery: use in road surfaces Energy recovery in cement kilns Energy recovery through pyrolysis Other recovery (eg drainage fill & sea defences) Gasification /incineration with EfW	Solid recovered fuel derived from MHT or MBT, where it replaces coal* Energy Recovery, all technologies (Heat Only) Energy Recovery, all technologies (CHP) Energy Recovery, all technologies (Electricity Only) MBT or MHT outputs used as fuel (but do not replace coal) or *
Disposal	Disposal	Disposal	Disposal	Disposal	Disposal	Disposal	Disposal	Disposal	Microwave treatment	Disposal



Relearn some waste statistics

- 400m tonnes/year materials to UK CI
- 109m tonnes/year wasted by UK CI
- 30m tonnes is materials off-cuts
- 24m tonnes/year (24%) is packaging
- 23.7m tonnes/year soil & rock
- 10m is temporary materials
- 10m tonnes/year over ordered never needed £1.5bn/annum (EA 2007) ³³

Over ordered never needed Lost, stolen and reordered

(not to scale)

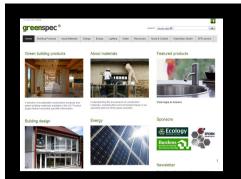
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 \bullet

- Required for the design
- QS inaccurate take off +/-10% Requires remeasure by contractor
- SMM7 Wastage factor 5-20% 33% is off-cuts some is damage
- Over-order safety margins x%
- Minimum order quantities +++
 - Call-off extra % JIC Just in case
 - Merchant delivers % more than required
 - in the hope nobody is checking,
 - invoices accordingly

Lost on site

-Stolen from site for PJs 20%
- Reordered to replace lost or stolen
-Damage & Poor quality work 3%
-Spares for on going maißtenance



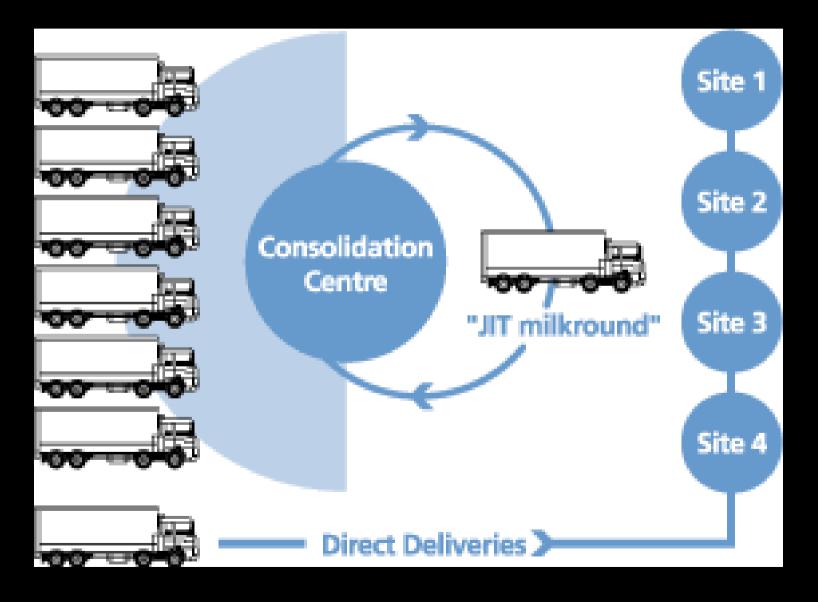




Resource Efficient Distribution Centers

Receiving recovered resources from projects Sorting materials for site's daily requirements Feeding Site(s) with resources, collecting waste

Consolidation Centre



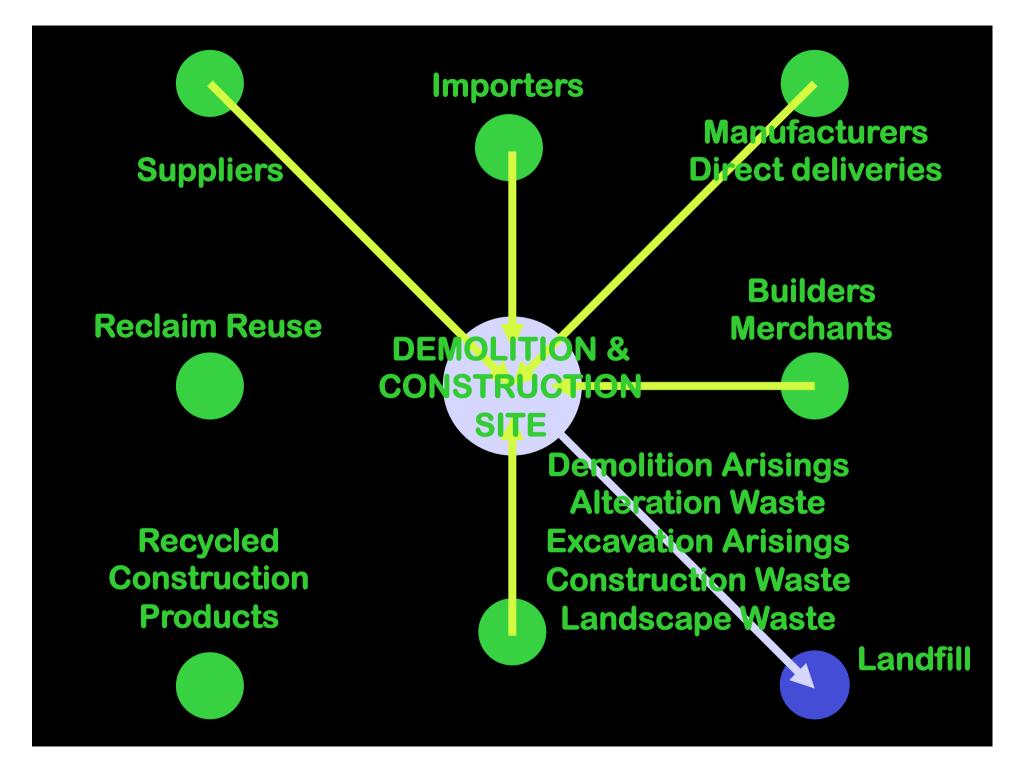


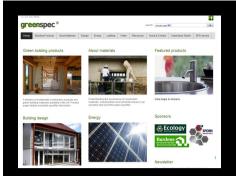


Recent/Current Poor Practice

Recent Past Practices

- Demolition arisings to landfill
- No resource recovery
- Poor resource management
- Spoiled materials to landfill
- Construction waste to landfill
- No waste reduction, segregation, reuse,
- Materials delivered with multiple vehicles, big and small deliveries







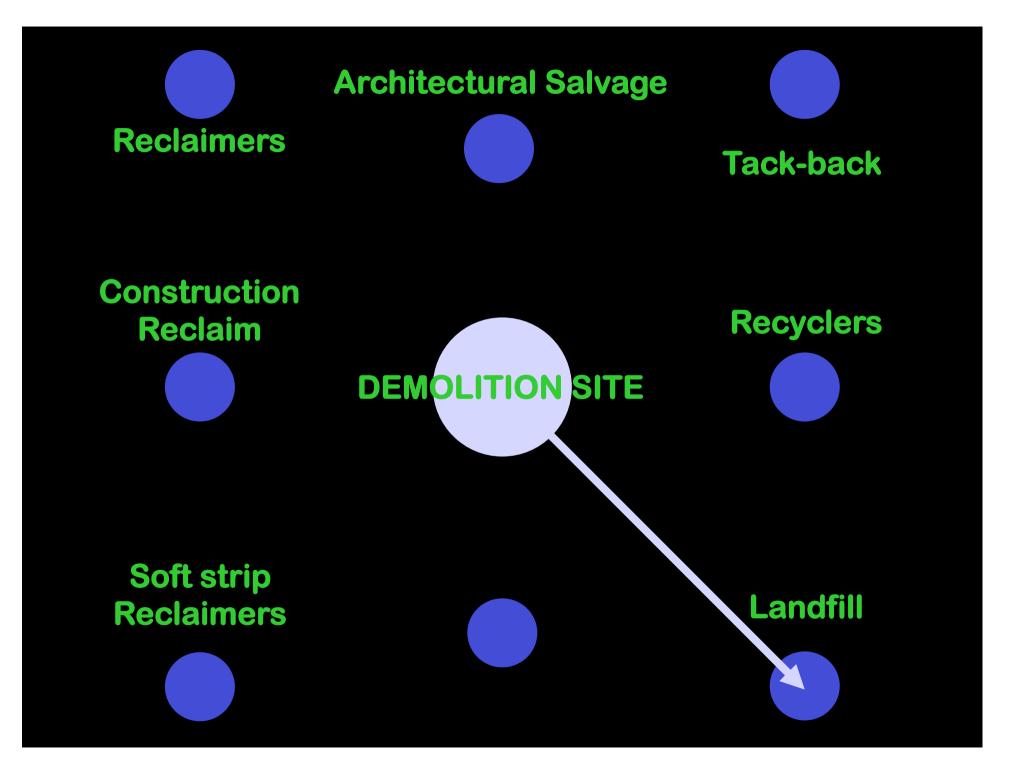


Normal Poor Practice



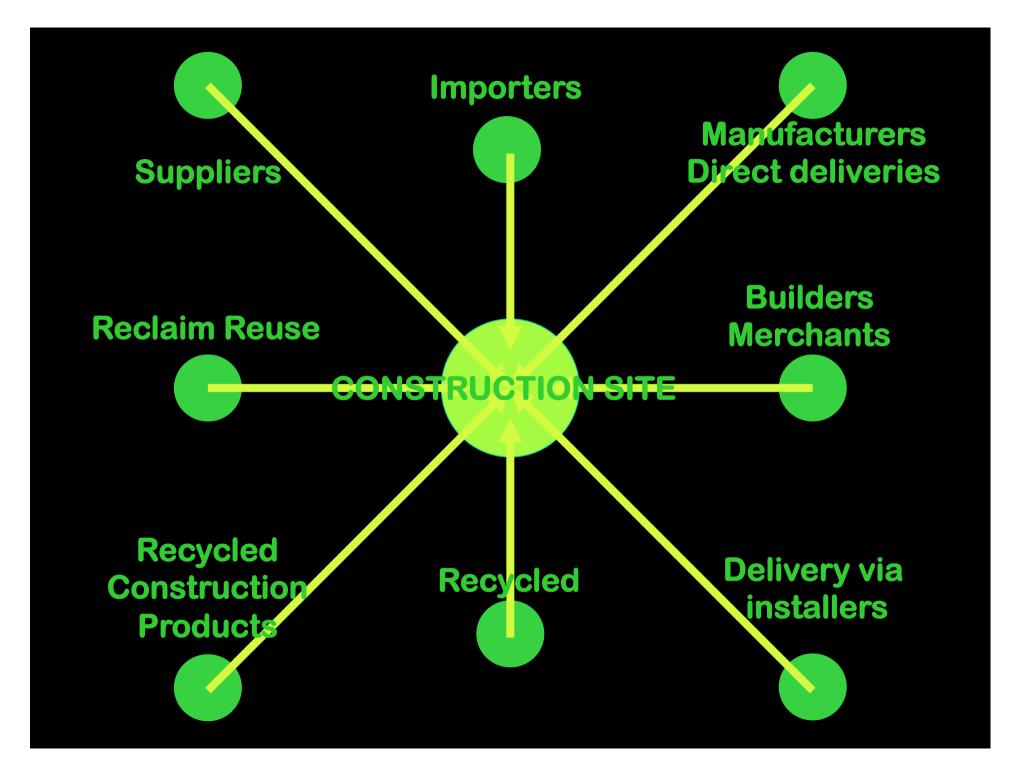
Conventional approach: Demolition waste

- Program demands fast demolition
- No time for soft-strip, deconstruction, resource recovery, architectural salvage
- Many big trucks take mixed waste
- All mixed waste to mixed landfill



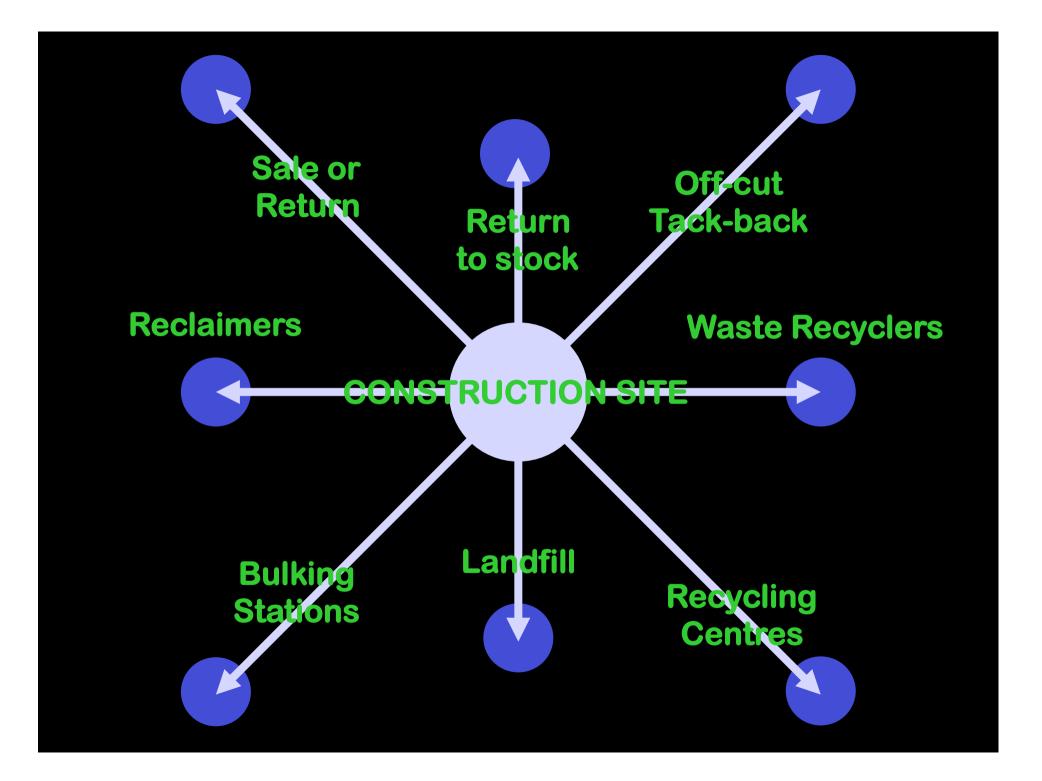
Conventional approach: New materials for Construction

- Many deliveries from far and short distances
- Program demand drives deliveries
- Add to roads congestion
- Arrive at site occupy space whilst unloaded site congestion
- Whole delivery early JIC stored on site



Conventional approach: Construction Waste

- On-site waste segregation and storage
- Occupy space and takes time away from skilled tradesmen
- Many skips add to road congestion
- Skip lugger occupies space whilst exchanging skips adds to site congestion
- Skip collection JIT (full)
- Many deliveries to far and short distances







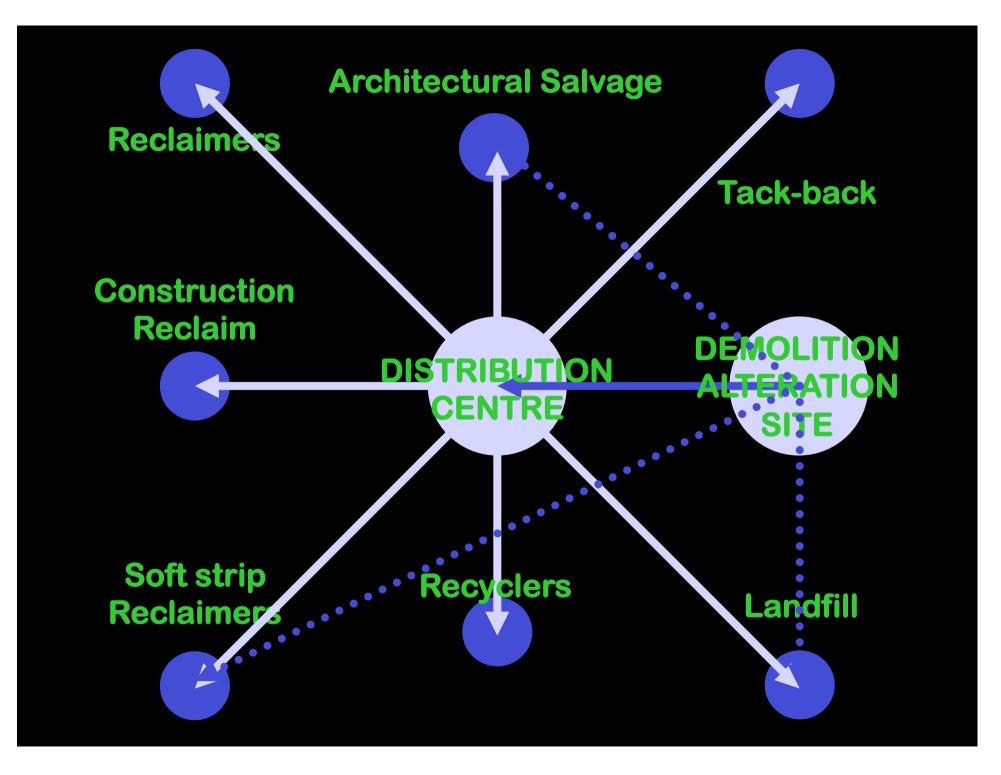
New Approach Better Practice

Receiving recovered resources from projects Sorting materials for site's daily requirements Feeding Site(s) with resources, collecting waste

Alternative approach: Demolition

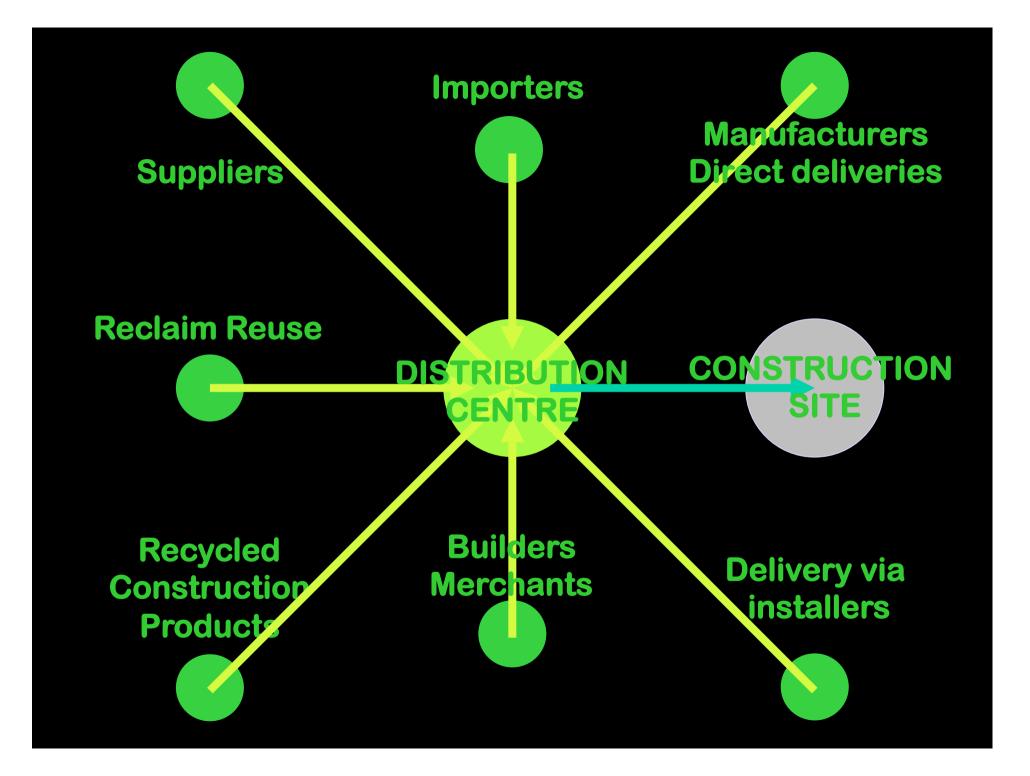
• 3 stage soft strip:

- Deleterious, Hazardous, sharps, vermin
- Furniture & finishes;
- Recovery of Reclaimable, pallet up on site as dismantled
- On-site segregation to avoid spoiling if space available, Off-site if not
- Deconstruction using multiple chutes to separate segregation skips
- Less number of larger capacity REL skips, less deliveries over short distances
- Large scale off-site waste segregation, bulking, distribution & storage
- Use waste segregation skilled workers with interest in waste reduction with own KPIs



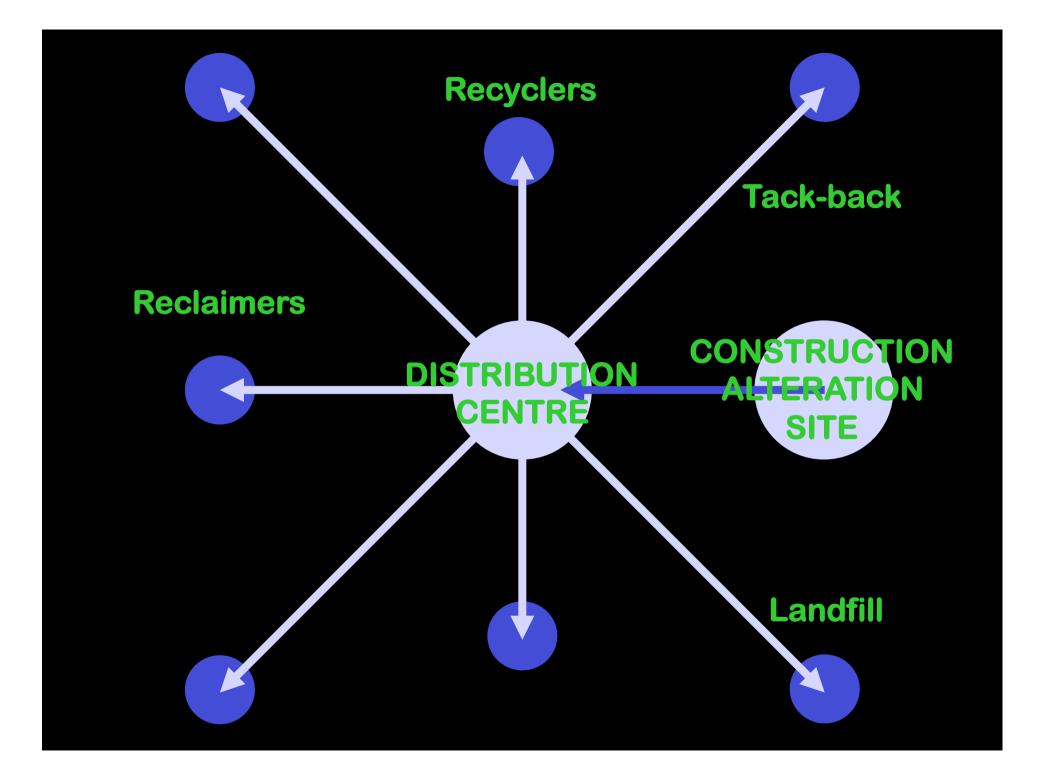
Alternative approach: Construction

- Off-site distribution centre receiving all deliveries
- Appropriate weather-tight, condition-controlled, clean storage
- Good inventory control, less theft
- Use goods in order of delivery within shelf life
- Minimal JIC site storage, subject to deterioration
- Daily JIT 'Just in Time' deliveries for each day's work
- Small capacity deliveries over short distances to site
- 'Surplus to requirements' held in stock
- Adopts 'Lean Thinking' and applies it with minimal environmental impact



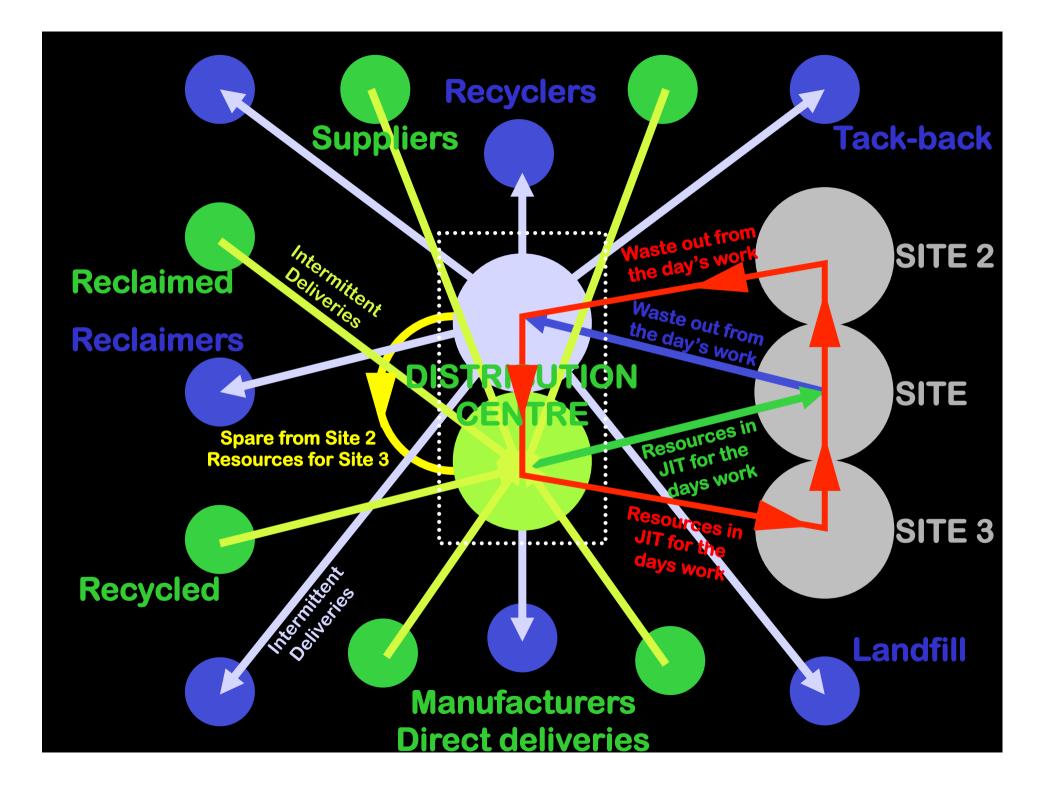
Alternative approach

- On-site limited segregation: Hazardous, liquid
- Reduced site occupancy
- Less large capacity REL skips
- Less deliveries over short distances
- Off-site waste segregation and storage
- At landfill site for example
- Use waste segregation skilled workers with interest in waste reduction with own KPIs

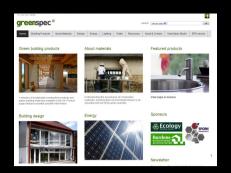


Combine alternative approaches

- One temporary or permanent site and/or warehouse building
- Combine resource storage, sorting for delivery and waste segregation/bulking
- Daily round trips to site(s) with JIT goods
- And daily waste and packaging collection on same trip
- Facilitates 'take-back' 'return-to-stock' 'use or return'
- Surplus to requirements' held for next site
- minimising 'over ordered never needed'







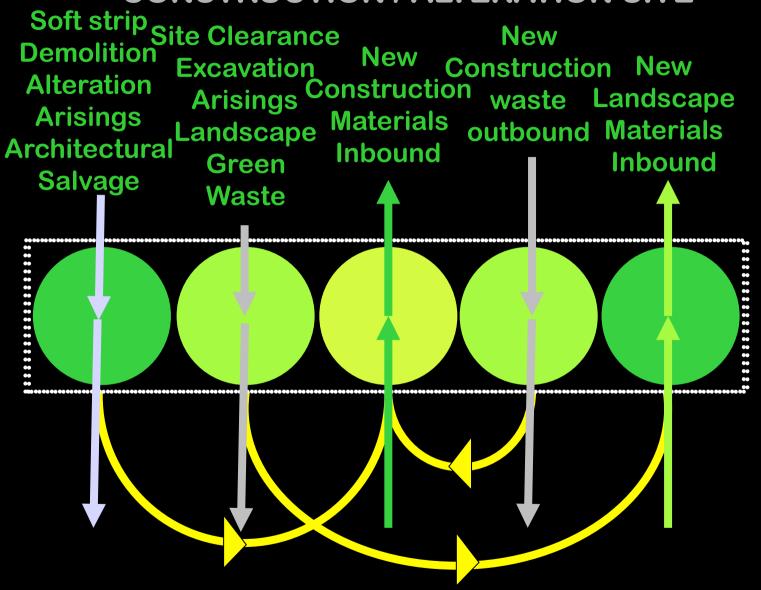
New Approach Best Practice

Receiving recovered resources from projects Sorting materials for site's daily requirements Feeding Site(s) with resources, collecting waste

Excavation and Landscape

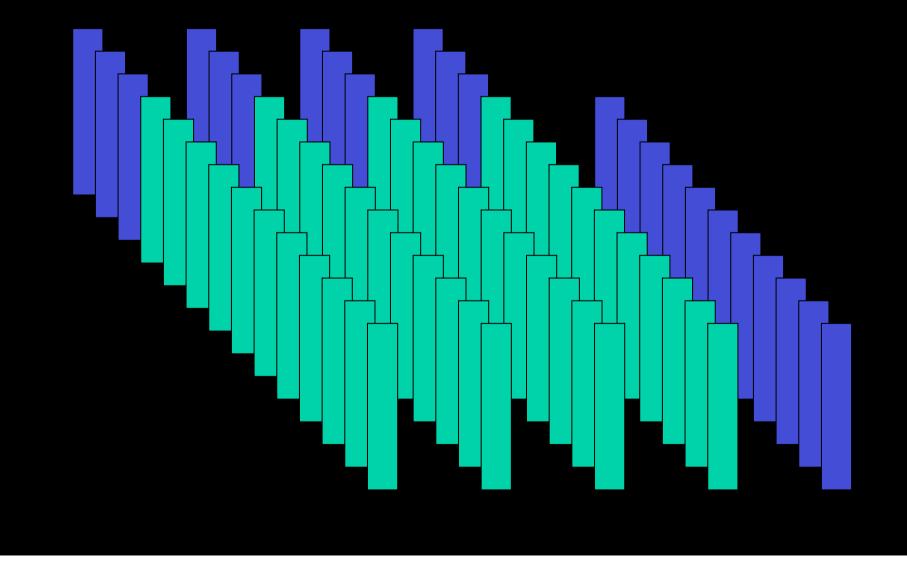
- Site clearance: turf & topsoil stockpile
- Green waste trimmings: Composting
- Excavates subsoil: stockpiles
- Hard landscape, sub-bases, drain/ service bedding/backfill: stockpile
- Subsoil & compost: Topsoil
 manufacture

CONSTRUCTION / ALTERATION SITE



MANUFACTURERS/SUPPLIERS RECYCLERS/RECLAIMERS

5-15% over order = 13m tonnes/yr



Temporary Sites

- Developers land stocks
- Ex agricultural land laying dormant
- Temporary Planning Permission
- Short life distribution centres x years
- Whilst local projects persist
- Then move operation to new location







Site Waste Management

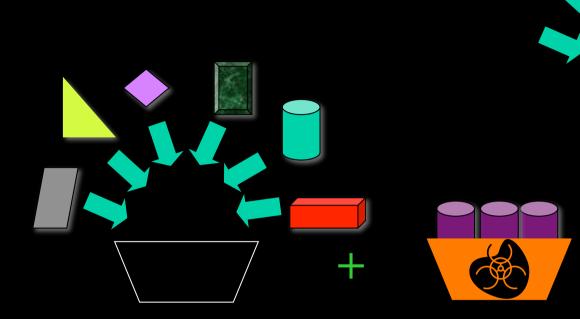


© NGS 2004-05 Brian Murphy



Waste Stream Colour Coding

- National Colour Coding scheme for source segregation of recyclate on C&D sites
- Developed by ICE
- Colour coding important for:
 - Raising waste awareness
 - Separating waste at source
 - Reducing waste to landfill
 - Providing cost savings to construction companies
- www.wascot.org.uk/construction/index.asp



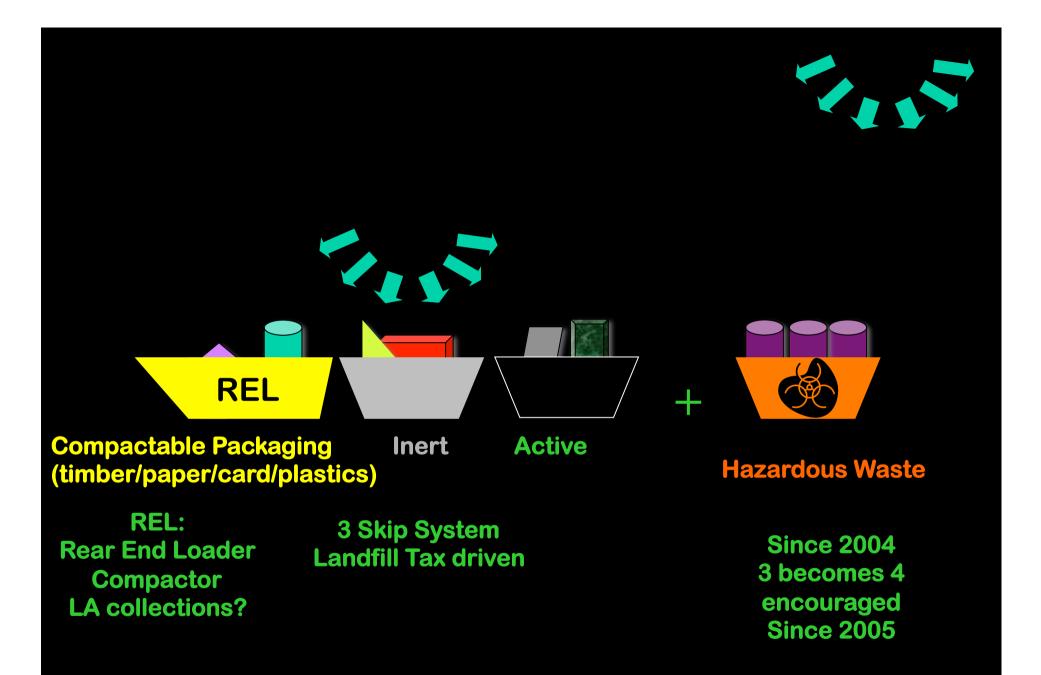
Inert & Active Mixed 1 Skip System Normal **Hazardous Waste**

Since 2004 1 becomes 2 To be enforced Since 2005

On-site Practices: Since 2004/5



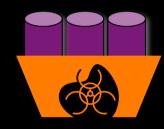
On-site Practices: Since 2004/5



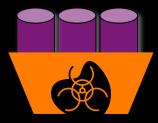
On-site Practices: Since 2004/5

Hazardous Waste

- We know Asbestos Cement
- Its all changed
- Reclassification of materials
- Paint is added to list
- Others follow: 250 added
- Need special licence to carry
- Need special landfill to tip

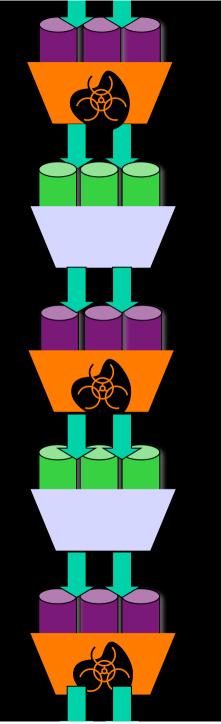






Hazardous Waste "I had a dream"

- One company's HW may be another company's raw materials
- We must match supply to demand
- We need a material information exchange to link them up
- NISP is there to help
- Material Exchange is working

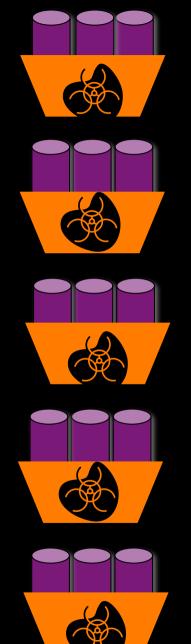


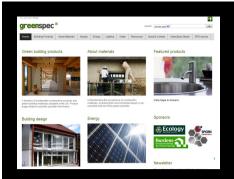
NISP National Industry Symbiosis Programme

- One man's waste is another man's resource
- Seeks out synergies between industry sectors
- www.nisp.org.uk
- Regular workshops across the country
- Very effective: UKs most successful

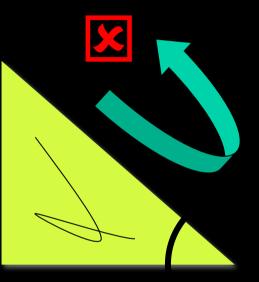
Deleterious Substances

- European Waste Catalogue
- Lists material that are DS
- And should be recorded on despatch tickets for skips containing DS
- All should be treated and go to HazWaste Landfill









Reject & Return Defective Materials

Check all deliveries at gate Check methods of delivery & protection to avoid damage & waste

Single v multiple trip pallets





 Single trip pallets do not work and destroy more materials

Recycled Plastic Pallets





No pallets: False Economy

Reduces packaging waste for supplier Bottom bricks and the rest go into waste skips

No bond for stability, cut straps and stack collapses in mud





Better practice



- Ground to shallow fall for drainage
- Off the ground
- Strong construction
- Weather resistant covering
- Easy access



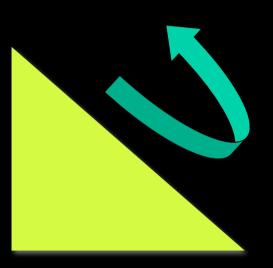
Materials **Protection: Full hbmpp scheme** No absorbent surfaces **Corner Protection Stability bracing Moisture control But**: **Rain Cover needed Not Remote storage** Not off the ground **Not JIT but JIC**



BedZED Beddington Sutton Architect: Dr Bill Dunster



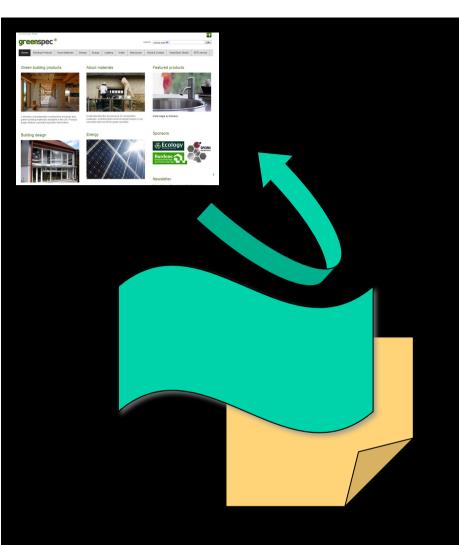




Negotiate Return-to-stock, off-cut take-back, Use-or-return, schemes with Supply Chain Partners

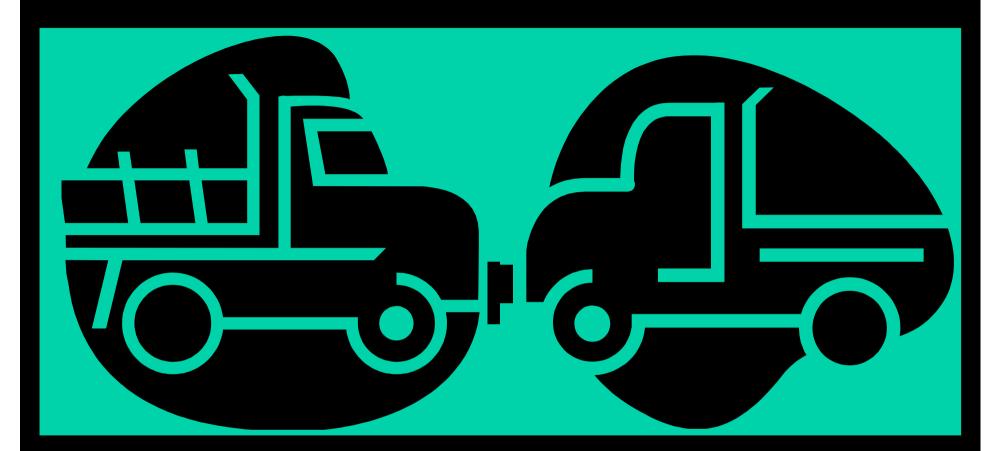
20 sacks at a time (full lorry load)

From one site or from a number of sites local to each other



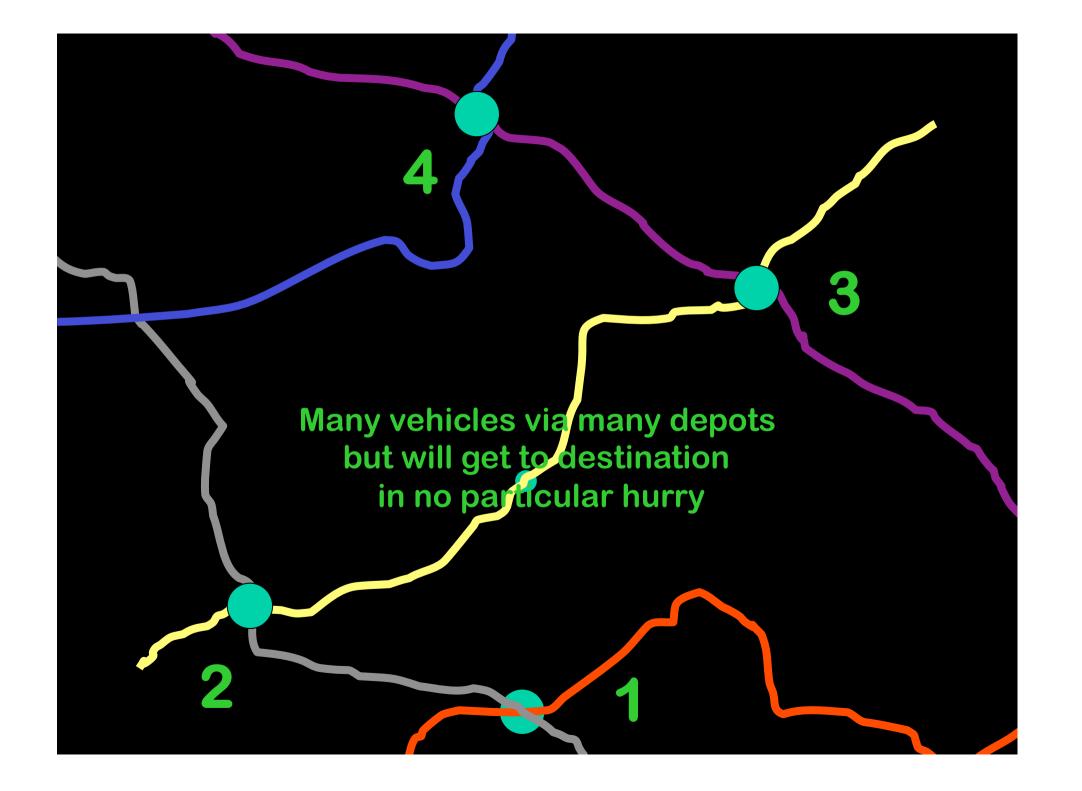


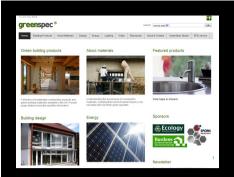
Return **Protective** & Packaging **Materials** for PRNs Packaging **Return Notes**



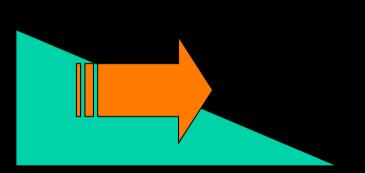
Couriers: offer take back scheme

For every laden truck in a hurry there is an unladen one coming back Couriers offering a slow return to manufacturer service, cheap, not free



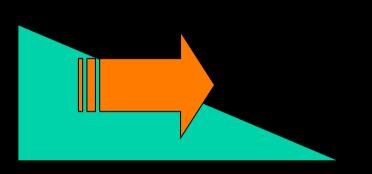






Reduce Demand on use of Materials





Reduce Amount

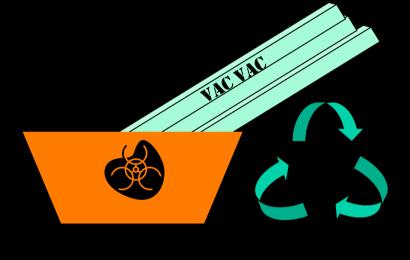
Hazardous waste: will need to be pre-treated to reduce the quantity and hazard prior to landfill

Recycle Materials on-site

Reuse spare materials in use

Hand some spare materials to employer for in-use repairs and maintenance; provide storage Segregate waste local to the point of generation to enable reuse on-site or offsite And even on-site again



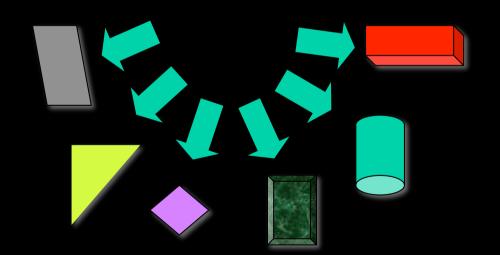


Segregate waste local to the point of generation to enable reuse on-site or off-site

But try to avoid landfill CCA, Creosote and OS treated timber Is now classified as Hazardous waste

Segregation

- Brick Block Concrete (inert)
- Timber (active or Haz)
- Plasterboard
- Metals
- Glass (inert)
- Packaging
 - Cardboard
 - Timber
 - Plastics
- Plastics





Construction waste segregation

BedZED Beddington Sutton Metal only + Refuse only + Wood only Signs change as demand dictates

Architect: Bill Dunster

Skips leave site with average 45% voids



Waste segregation





Waste Segregation: Concrete Greenwich Millennium Village Phase 2a © NGS Inert Waste

Salvageable: Return and Reuse

- Packaging & Protection:
- Pallets
- Crates;
- Wood & MDF
- Polystyrene
- Polyethylene
- Cling film & Bubble wrap
- Cardboard and Paper



Construction Waste: Packaging Any site across the country Packaging REL skips © CE East

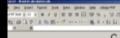






www.greenspec.co.uk

Waste Skip Colour Code





Skip Colour

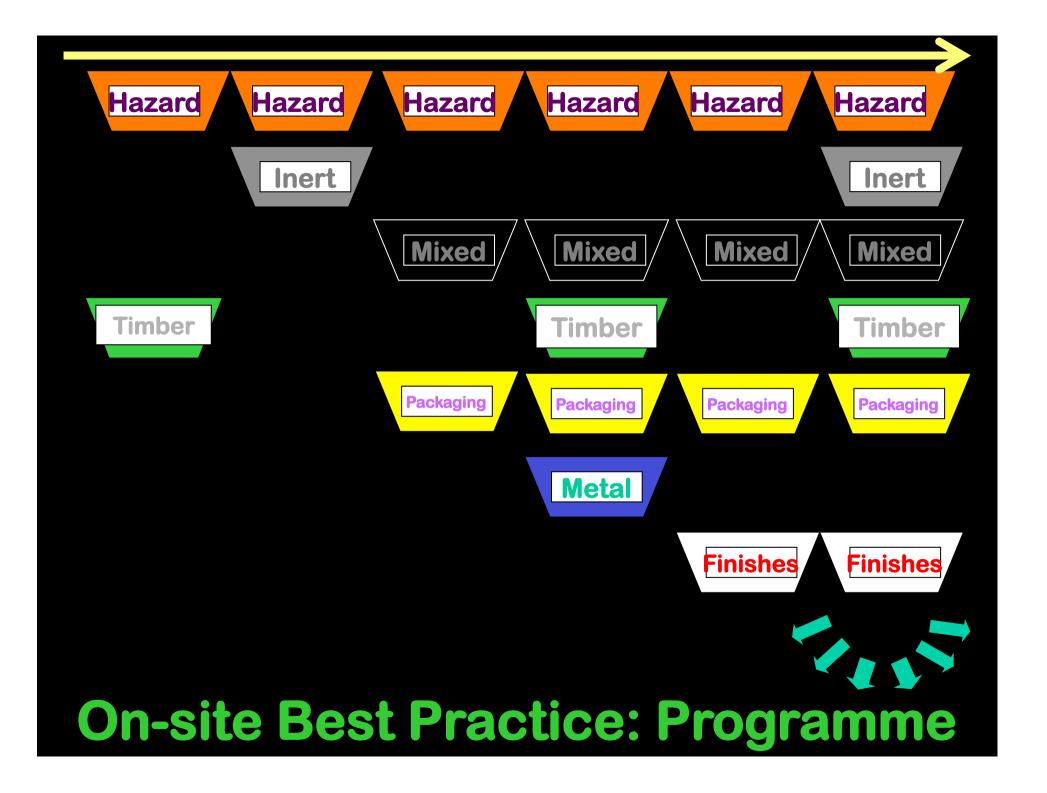
Informal systems, NGS A38 ICE Guide to Colour Coding, Labels, Posters

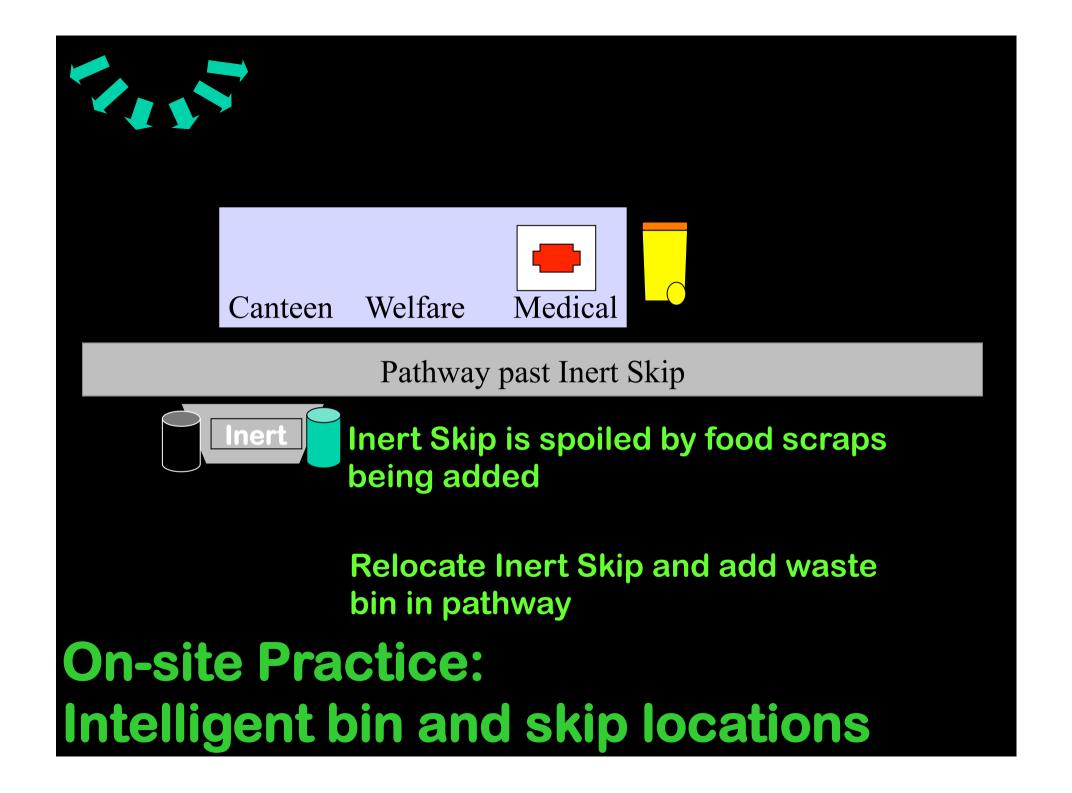
Labels

Coloured sacks

Another GreenSpec CPD file to download See www.scribd.com/brianspecman

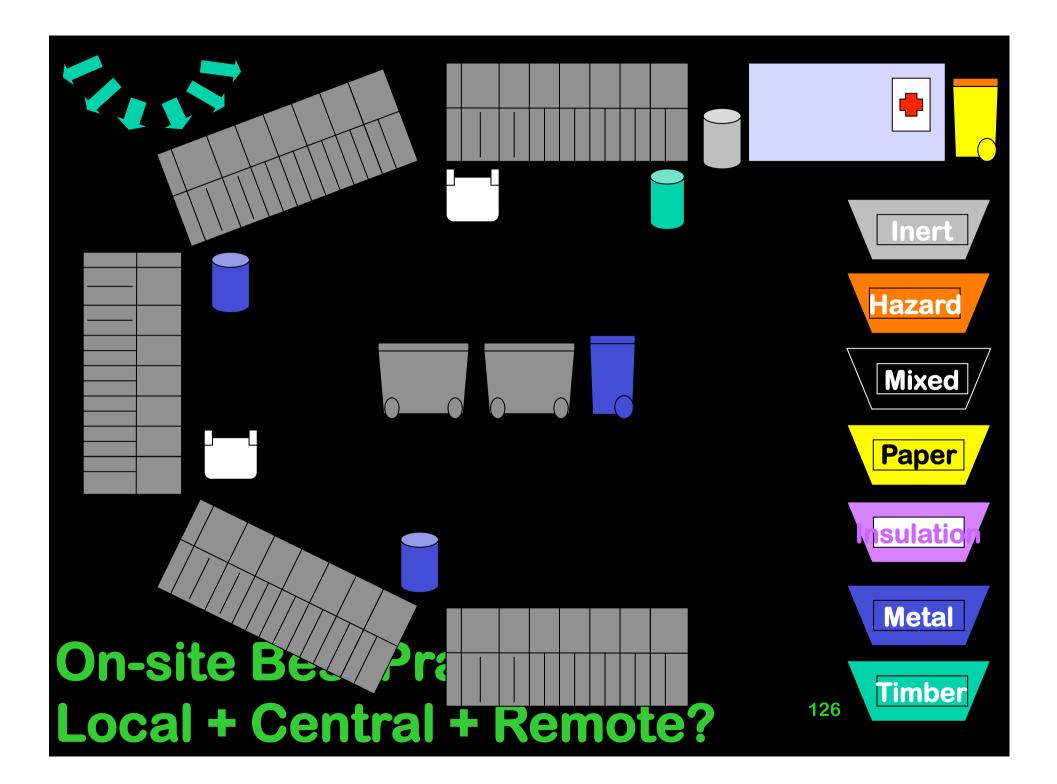






Waste Diagrams for Sub-Contractors



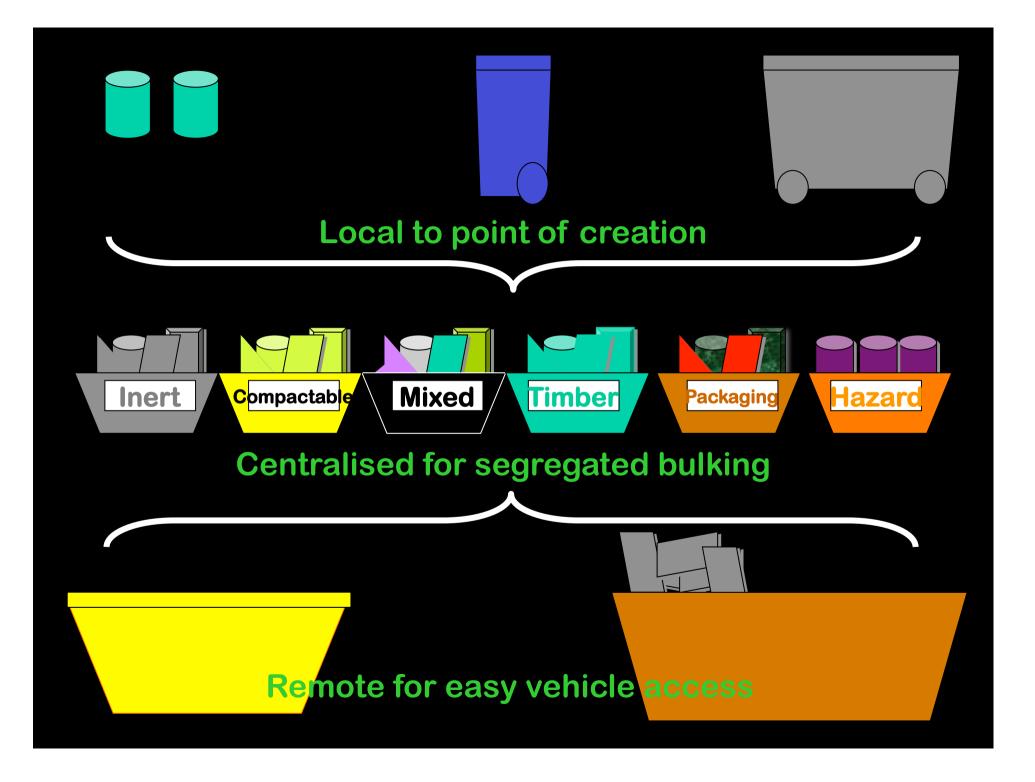


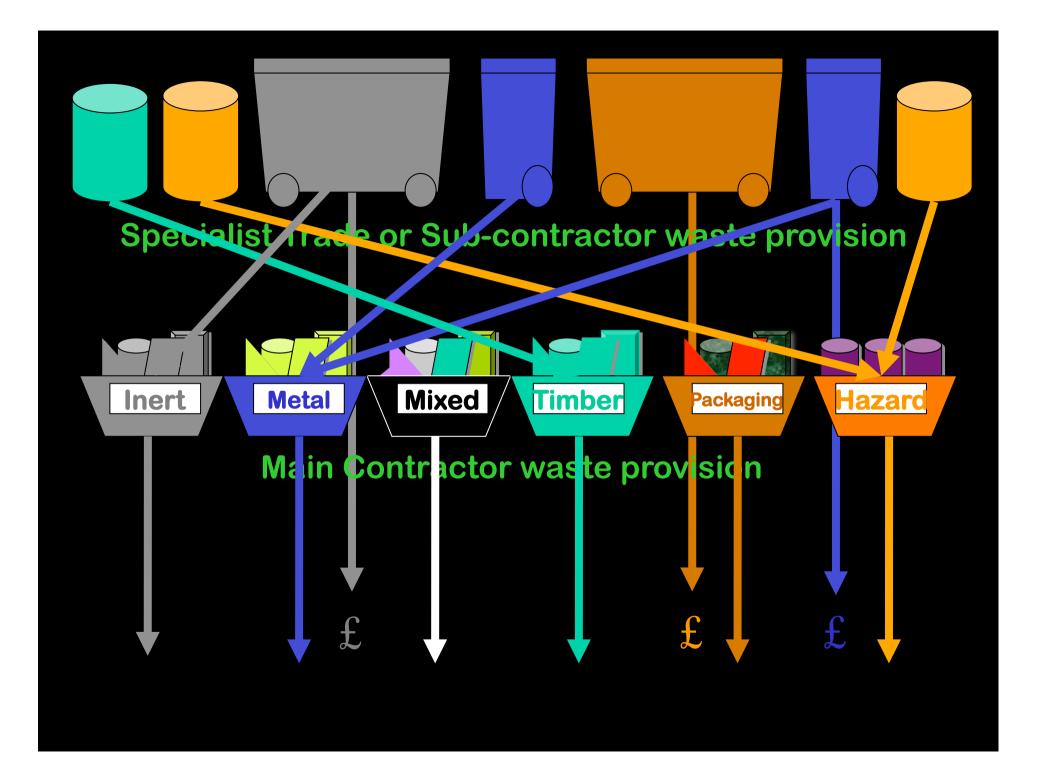
Waste segregation at the work area

- Segregate and remove alien objects
- Bins or skips
- Central or dispersed
- Colour coding & labelling
- EWC European Waste Catalogue







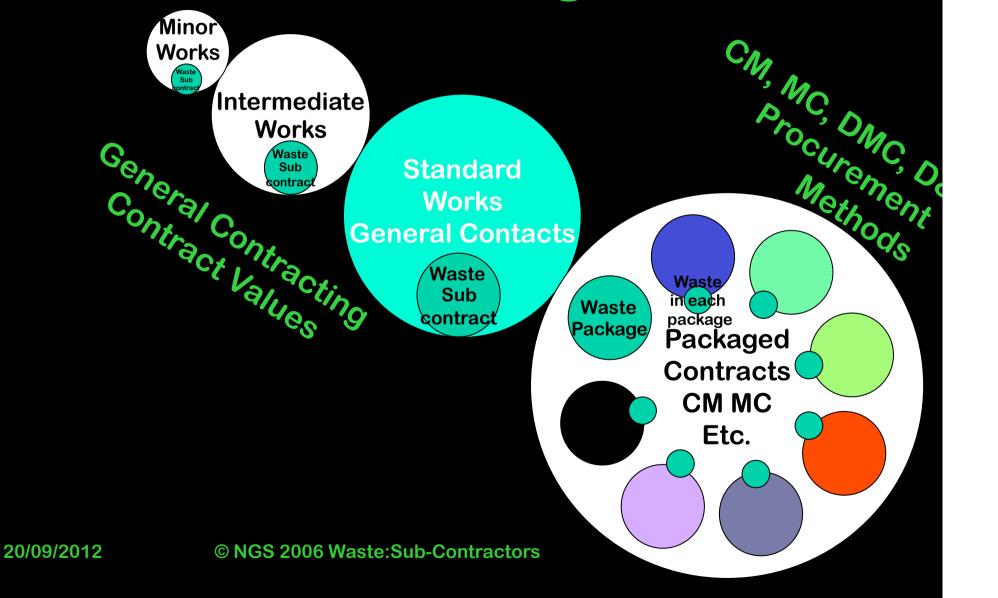


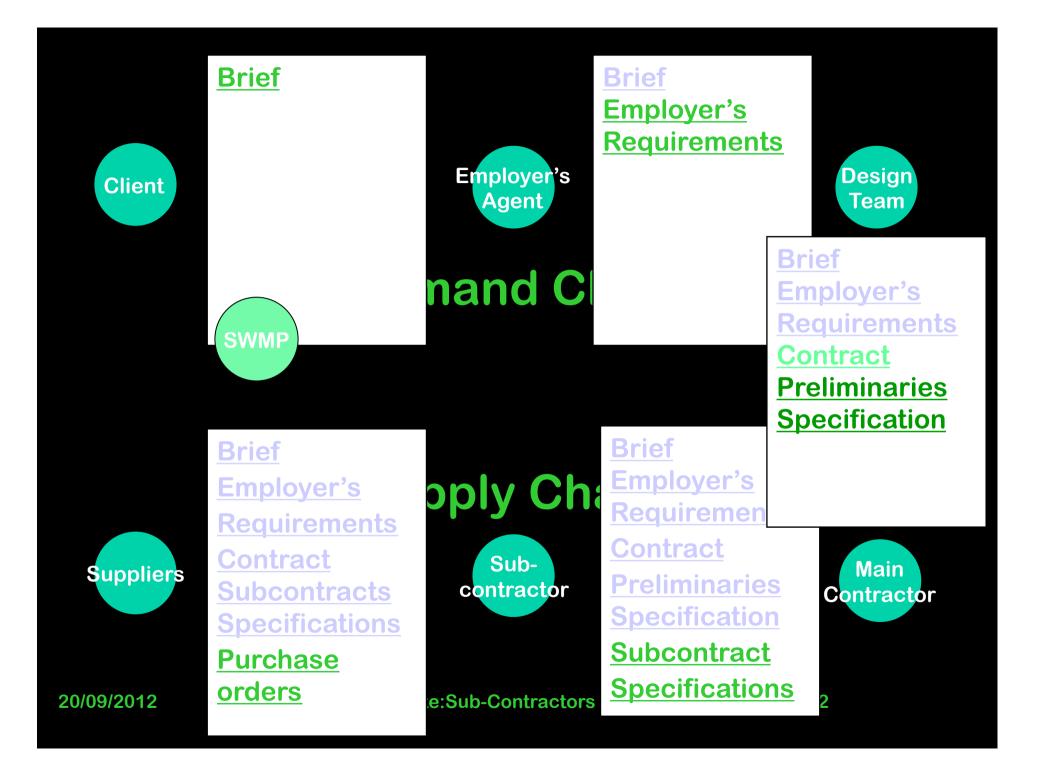


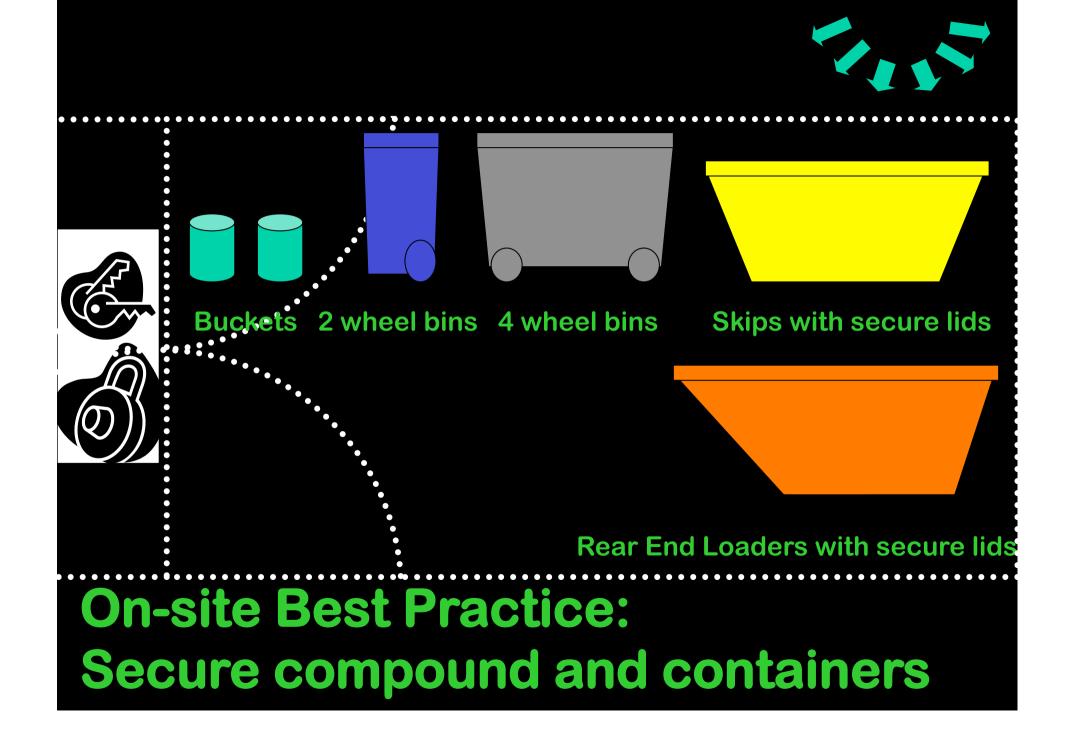
Local Waste Segregation

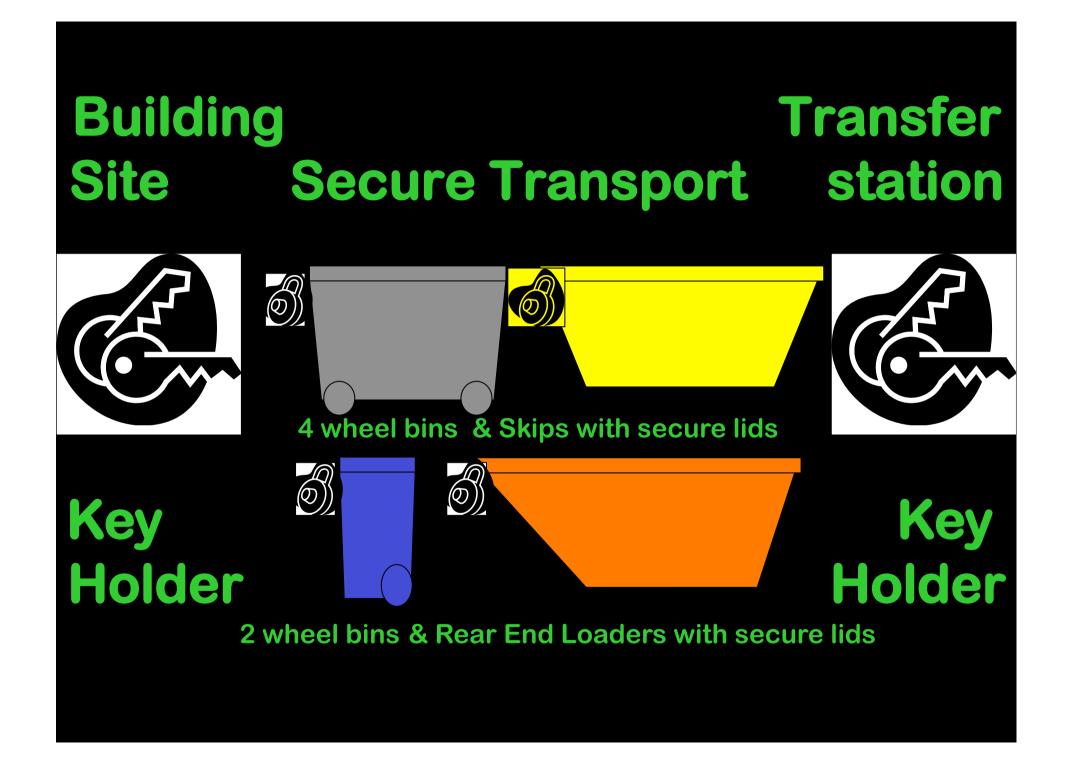
Each sub-contractor responsible for own waste Each generating different waste to each other Isle of Dogs Canary Wharf © NGS

Subcontracting Waste







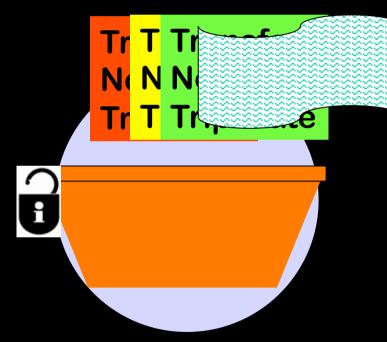


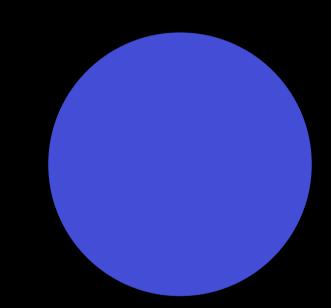
To EA

Waste Transfer Notes

Compare and pay

Rubber Stamp

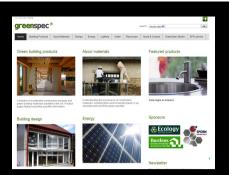




Segregation Site

Building Site





Waste in Refurbishment

Decent Homes PFI projects Waste generated: Reuse opportunities Retrofit for a Future: possible programme



Refurbishment Waste Any refurbishment site across the country



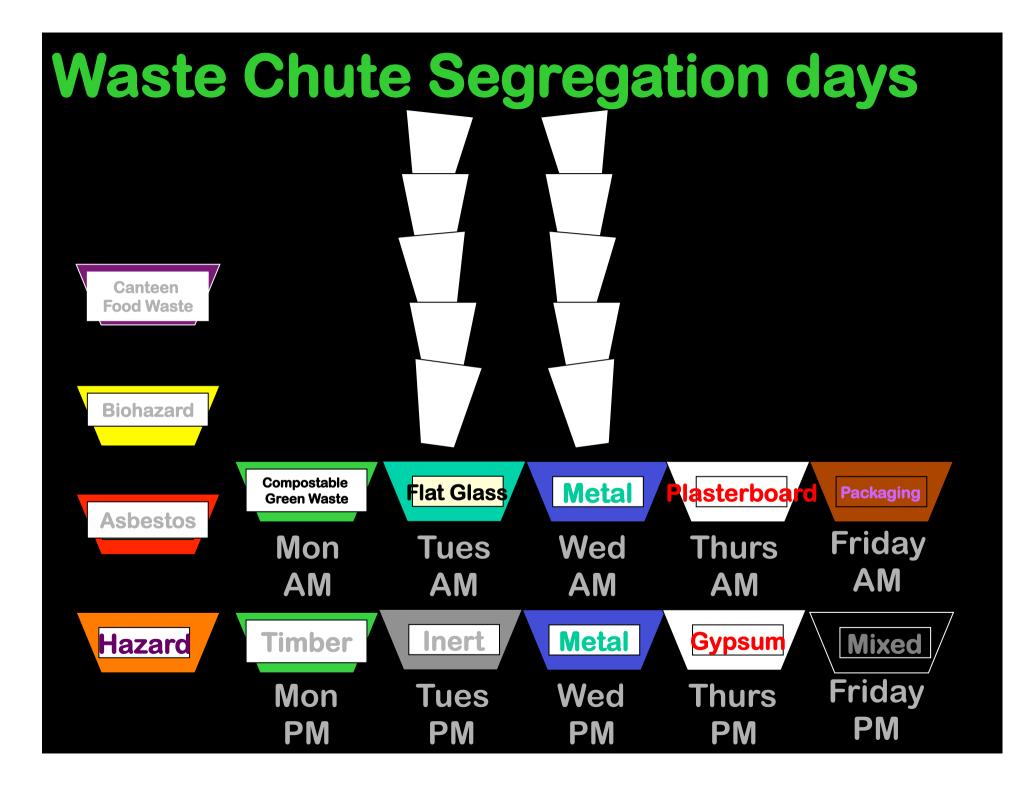
Refurbishment Waste Fly-tipped

Window Deconstruction

Timber, aluminium, steel or PVC frames, Plastics, Gaskets, metal fixings, fasteners, Ironmongery, lead cams, sealant, putty

> Glass Skip just far enough away to ensure other components do not get into same skip

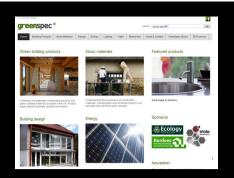
Local but not too local: Just out of reach





Window Dismantling

Inert spoilt by non-inert waste £300 skip to take away to mixed landfill



© GreenSpec



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- Facebook: http://www.facebook.com/pages/GreenSpec/77375462337







Kier Waste Cost Diagrams (Full)

Waste Definitions On-site or off-site segregation Transfer & Bulking stations Recycling/Recover/Incineration Inert/mixed/hazardous waste streams